

# QUALITEK<sup>®</sup> SK #45 STENCIL KLEENER

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# **Description**

Qualitek<sup>®</sup> Stencil Kleen products are designed specifically for cleaning solder paste from stencils and misprinted printed circuit boards. Qualitek has developed a new water-based Stencil Kleener #45 that can be used for removal of both solder paste and SMT epoxy adhesives from stencils. Stencil Kleener #45 may be used in spray-in-air and ultrasonic cleaning systems. Stencil Kleener #45 is compatible with all Delta<sup>®</sup> Solder Paste types.

#### Main Features

- □ Halogen-Free
- □ Surfactant-Free cleaner
- □ Suitable for spray-in-air and ultrasonic cleaning systems
- □ Does not leave any residual film

#### **Technical Data**

	Specification
Color and Appearance	Colorless Liquid
Odor	Mild Ether-like
Specific Gravity (g/cm <sup>3</sup> )	$0.900 \pm 0.015$
Shelf Life	2 years from DOM

### **Application**

SK #45 may be used as concentrate or at a concentration of 25% in deionized water to clean stencils, misprinted assemblies; or remove SMT adhesives. SK #45 may be applied by spraying or using ultrasonic equipment. Rinse water may be at ambient temperatures; however, 40 - 50 °C (104 - 122 °F) temperatures may enhance cleaning using ultrasonic equipment.

## Storage & Shelf Life

SK #45 should be stored in cool, dry environment. Shelf life is 2 years from date of manufacture.

#### **Packaging**

SK #45 is available in 1 Pint, 1 Gallon and 5 Gallon containers.

#### **Disposal**

Stencil Kleener #45 is non-hazardous and biodegradable. No special precautions are required for handling of SK #45.

Qualitek® and Delta® are brands of Qualitek International, Inc. For Health and Safety Information, refer to Safety Data Sheet.