



# SK #11 STENCIL KLEENER

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**Description**

**Stencil Kleener #11**

Qualitek® Stencil Kleen products are designed specifically for cleaning solder paste from stencils and misprinted printed circuit boards. At the production line, Stencil Kleener #11 provides fast drying without leaving a film, like most alcohol-based cleaners. Stencil Kleener #11 is compatible with all Qualitek Delta Solder Paste types.

Main Features

- Contains no glycol ethers
- Does not require an additional water rinse
- Does not leave any residual film

**Physical & Chemical Characteristics**

	<b>Specification</b>
<b>Color and Appearance</b>	Pale Yellow Liquid
<b>Odor</b>	Citrus
<b>Specific Gravity (g/cm<sup>3</sup>) at 25 °C</b>	0.786 ± 0.016
<b>Shelf Life</b>	2 years from DOM

**Application**

SK #11 may be sprayed onto unclean stencils to remove contamination and solder paste from stencil surfaces; and to unclog stencil apertures. Wipe both top side and bottom side of stencils using a lint-free cloth. Qualitek recommends a periodic dry wipe (every 5 to 10 boards) with an occasional wet wipe (every 15 to 25 boards). However, for fine pitch applications, stencils need to be cleaned more frequently.

**Storage & Shelf Life**

SK #11 should be stored in a 65 – 80 °F environment away from direct heat and flame. Shelf life is 2 years from date of manufacture.

**Disposal**

SK #11 contains hazardous ingredients therefore the flux should be disposed of in accordance with state & local authority requirements.

**Packaging**

- 1 gallon/1 liter containers
- 5 gallon/5 liter containers
- 55 gallon/20 liter drums

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