



# QUALITEK®

## Ceasolder Peelable Solder Mask

### DESCRIPTION

Ceasolder is a peelable, temporary latex mask designed for electronic assembly applications.

### BENEFITS

- Easily peeled
- High SIR value
- Non-flammable
- Non-toxic
- Moderate odor
- VOC-free

### APPLICATION

Apply Ceasolder by brush coating or through squeeze bottle. If material begins to thicken, use DI water to reduce viscosity. Surface should be clean and dry before applying Ceasolder.

### Cure Time

1 Hr Ambient  
30 Min. @ 65 °C  
20 Min @ 82 °C

### PHYSICAL & CHEMICAL CHARACTERISTICS

<b>Color and Appearance</b>	Pink
<b>pH 5% soln</b>	9.50 – 11.0
<b>Solids</b>	58 – 62%
<b>Specific Gravity @25°C</b>	1.02
<b>Viscosity</b>	
Brookfield <sup>1</sup>	7,500 – 16,000cps
<b>Flash Point</b>	None
<b>Shelf life (un-opened)</b>	1 year from (DOM)
<b>Storage Temperature</b>	22-23 °C
<b>1. Brookfield RVF, spindle, #5, 25°C, 20 RPM</b>	

### PACKAGING & STORAGE

Ceasolder is available in 12 ounce squeeze bottles, and 1-gallon containers. Recommended storage temperature is 65° – 75 °F. Keep containers tightly sealed and out of direct sunlight.

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Consult MSDS for health and safety information