



QUALITEK®

Ceasolder Peelable Solder Mask

DESCRIPTION

Ceasolder is a peelable, temporary latex mask designed for electronic assembly applications.

BENEFITS

- Easily peeled
- High SIR value
- Non-flammable
- Non-toxic
- Moderate odor
- VOC-free

APPLICATION

Apply Ceasolder by brush coating or through squeeze bottle. If material begins to thicken, use DI water to reduce viscosity. Surface should be clean and dry before applying Ceasolder.

Cure Time

1 Hr Ambient
30 min. @ 65 C
20 Min @ 82 C

PHYSICAL & CHEMICAL CHARACTERISTICS

Color and Appearance	Pink
pH 5% soln	10.0 – 10.5
Solids	60%
Specific Gravity @24°C	1.02
Viscosity	
Brookfield ¹	8,500 – 9,000cps
Flash Point	None
Shelf life (un-opened)	1 year from(DOM)
Storage Temperature	22-23°C
1. Brookfield RVF, spindle, #5, 25°C, 20 RPM	

PACKAGING & STORAGE

Ceasolder is available in 12 ounce squeeze bottles, and 1-gallon containers. Recommended storage temperature is 65° – 75°F. Keep containers tightly sealed and out of direct sunlight.

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Consult MSDS for health and safety information