



QUALITEK®

515 Flux Rosin Activated (RA)

DESCRIPTION

515 is a rosin-activated flux, composed of pure white-water gum rosin, a unique solvent system, and very effective activators. The superior fluxing ability remains constant throughout the entire aeration process. 515 contains a foaming property that provides fast wetting action. 515 complies with all requirements for type ROM1 flux per J-STD-004.

BENEFITS

- Excellent foaming characteristics
- Fast wetting
- Non-corrosive
- Non-hygroscopic

APPLICATION METHODS

While 515 displays excellent foaming properties, it may also be applied by dip, spray, or brush methods. Should the flux become too concentrated due to solvent loss, add Qualitek 500 thinner to maintain the proper specific gravity and performance.

PHYSICAL & CHEMICAL CHARACTERISTICS

Color and Appearance	Amber Liquid
Solids Content, % (By Wt.)	19.5 +/- 1.5
Specific Gravity	0.829 +/- 0.006
Flux Classification per J-STD-004	ROM1
Flash Point	53°F
Shelf life (un-opened)	2 years

RESIDUE REMOVAL

The post-soldering residues may be removed with a CFC substitute or Qualitek Everleen 1005 buffered saponifier in an aqueous cleaning system.

PACKAGING & STORAGE

515 is available in 1, 5 and 55 gallon containers. It should be stored in cool, dry place away from ignition sources.

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TEL: (630) 628-8083 FAX: (630) 628-6543 E-MAIL: solder@qualitek.com HOME PAGE: <http://www.qualitek.com>

HEADQUARTERS: 315 Fairbank St., Addison, IL 60101 U.S.A.

WORLDWIDE BRANCHES: UNITED KINGDOM – MEXICO – CHINA – PHILLIPINES - SINGAPORE

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Consult MSDS for health and safety information